fracture toughness K_{R25} of at least 91.5 ksi vin when the alloy is in a cold worked, naturally aged temper.

- 5. (Amended) The aluminum alloy of claim 1, including a dispersoid selected from the group consisting of chromium, vanadium, titanium and zirconium and mixtures thereof in an amount up to about 0.6 wt.%.
- 6. (Amended) The aluminum alloy of claim 1, including a dispersoid selected from the group consisting of manganese, nickel, iron, hafnium, scandium and mixtures thereof in an amount up to about 1.0 wt.%.
- 7. (Amended) The aluminum alloy of claim 1, including a first dispersoid selected from the group consisting of chromium, vanadium, titanium, zirconium and mixtures thereof in an amount up to about 0.6 wt.% and a second dispersoid selected from the group consisting of manganese, nickel, iron, hafnium, scandium and mixtures thereof in an amount of from about 0.04 to 1.0 wt.%.
- 8. (Amended) The aluminum alloy of claim 1, including other alloying elements selected from the group consisting of zinc, silver, silicon and mixtures thereof in an amount up to about 2.0 wt.%.
- 12. (Four times amended) An aluminum alloy consisting essentially of copper, magnesium and lithium in the form of a solid solution, the lithium content being in an amount of from 0.01 to 0.99 wt %, effective to avoid formation of an Al₃Li phase, wherein the alloy comprises clusters of atoms of solute and the alloy is capable of attaining a fracture toughness K_{R25} of at least 91.5 ksi vin when the alloy is in a cold worked, naturally aged temper, and wherein the copper and magnesium weight percent values fall within a closed area on a graph with wt % copper on the x-axis and wt % magnesium on the y-axis, said closed area being bounded by generally straight lines joining the following points:

POINT 1 = 3 Cu, 0.6 M/g

POINT 2 = 4.28 Cu, 0.6 Mg

POINT $3 = 3.7 \,\text{Cu}$, $2 \,\text{Mg}$

POINT 4 = 3 Cu, 2 Mg

and back to POINT 1.

(8)

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- 19. (Amended) The aluminum alloy of claim 12, including a dispersoid selected from the group consisting of chromium, vanadium, titanium and zirconium and mixtures there in an amount up to about 0.6 wt.%.
- 20. (Amended) The aluminum alloy of claim 12, including a dispersoid selected from the group consisting of manganese, nickel, iron, hafnium, scandium and mixtures there in an amount up to about 1.0 wt.%.
- 21. (Amended) The aluminum alloy of claim 12, including a first dispersoid selected from the group consisting of chromium, vanadium, titanium, zirconium and mixtures thereof in an amount up to about 0.6 wt.% and a second dispersoid selected from the group consisting of manganese, nickel, iron, hafnium, scandium and mixtures thereof in the amount of from about 0.04 to 1.0 wt.%.
- 22. (Amended) The aluminum alloy of claim 12, including other alloying elements selected from the group consisting of zinc, silver, silicon and mixtures thereof in an amount up to about 2.0 wt.%.
- 27. (Twice amended) The aluminum alloy of Claim 12, wherein said lithium content comprises a maximum of 0.8 wt % and where interaction of lithium ions in the solid solution gives rise to formation of the clusters of atoms of solute which provide fatigue resistant alloys.

Please add Claims 28-37 as follows:

- 28. (New) The aluminum alloy of claim 1, wherein the Mg comprises at least about 1 wt % of the alloy.
- 29. (New) The aluminum alloy of claim 1, wherein the alloy further comprises Mn as a purposely added alloying addition in an amount up to about 1 wt %.
- 30. (New) The aluminum alloy of claim 1, wherein the alloy is substantially free of Ag.
- 31. (New) The aluminum alloy of claim 1, wherein the alloy is substantially free of Zn.
- 32. (New) The aluminum alloy of claim 1, wherein the alloy is substantially free of Sc.
- 33. (New) The aluminum alloy of claim 12, wherein the Mg comprises at least about 1 wt % of the alloy.